

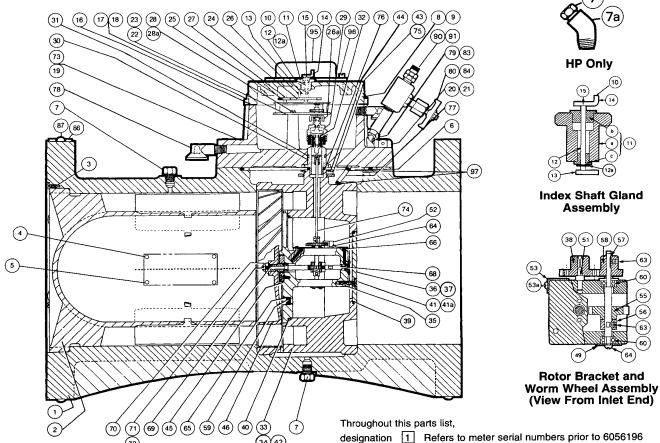
Parts List 8" Model T-60 and T-90 Mark II Turbo-Meter

Parts List 8" MODEL T-60 AND T-90 Mark II Turbo-Meter

WORKING PRESSURES: 175, 275, 720, 1440 psi



8" Model T-60 and T-90 Mark II Turbo-Meter



T-60 and T-90 Mark II Turbo-Meter General Assembly

1-60 and 1-90 Mark II Turbo-Meter General Assembly				
ILL. NO.	QTY. REQ'D.	PART DESCRIPTION	PART NUMBER	
		Body Assembly, Aluminum, 175# W.P.	006-26-611-20	
		Body Assembly, Cast Steel, ANSI 150, 275# W.P.	006-26-611-21	
**1	1	Body Assembly, Cast Steel, ANSI 300, 720# W.P.	006-26-611-60	
		Body Assembly, Cast Steel, ANSI 600, 1440# W.P.	006-26-611-90	
		Body Assembly, Cast Steel, ANSI 600, 1440# W.P., With Ring Joint Flanges	006-26-611-91	
2	1	Nose Cone With Straightening Vanes, All Pressures	006-26-305-21	
3	3	Nose Cone Retainer, #8-32 x %" Long Truss Head Stainless Steel Machine Screw	950426	
4	1	Mfg. Nameplate, 175# W.P., T-60	006-26-073-20555	
		Mfg. Nameplate, 275# W.P., T-60	006-26-073-30555	
		Mfg. Nameplate, 720# W.P., T-60	006-26-073-60555	
	}	Mfg. Nameplate, 1440# W.P., T-60	006-26-073-90555	

* Recommended Spare Parts.
** Main Body Assembly, includes Inlet and Body Badges less Nose Cone.

ILL. NO.	QTY. REQ'D.	PART DESCRIPTION	PART NUMBER
		Mfg. Nameplate, 175# W.P., T-90	006-46-073-20555
		Mfg. Nameplate, 275# W.P., T-90	006-46-073-30555
4	1	Mfg. Nameplate, 720# W.P., T-90	006-46-073-60555
	ļ	Mfg. Nameplate, 1440# W.P., T-90	006-46-073-90555
5	4	Nameplate Drive Screw, #4 x ³/₁6" Long Round Head Brass Drive Screw	903004
		Top Plate to Body, "O" Ring, 175# W.P., Buna-N	934352
6		Top Plate to Body, "O" Ring, 175# W.P., Viton (Optional)	906745
В	'	Top Plate to Body, "O" Ring, Buna H.P.	950191
		Top Plate to Body, "O" Ring H.P., Viton (Optional)	906746
7	2	Steel Pipe Plug, 1/4"	906055
7a	1	1/4" x 45° Street Ell, Stainless Steel, All H.P.	950762
8	1	Index Plate Assembly (Includes III. Nos. 9-11 & 13)	006-24-504-21
9	1	Index Plate	006-24-004-21

Refers to meter serial numbers after 6056195

Parts without these designations are common to all T60/90 meters NOTE: "HP" designates 275, 720 and 1440 working pressure.



8" Model T-60 and T-90 Mark II Turbo-Meter

ILL. NO.	QTY. REQ'D.	PART DESCRIPTION	PART NUMBER
10	1	Index Drive Shaft Assembly (Includes III. Nos. 12, 14 & 15)	006-24-554-01
11	1	Index Shaft Gland Assembly (Includes III. Nos. 11a-c)	006-24-323-00
11a	1	Index Shaft Gland	006-24-023-00
11b	1	Top Bushing	006-24-052-01
11c	1	Bottom Bushing	001-60-052-62
12	1	Index Shaft	006-24-054-02
12a	1	Retaining Ring	950578
13	1	Bottom Index Shaft Dog	006-24-071-00
14	1	Top Index Shaft Dog	006-24-061-04
*15	1	Shear Pin, Top Index Shaft Dog	006-24-056-00
*16	1	Gasket, Index Plate to Top Plate	006-24-160-03
17	3	Cap Screw, Index Plate to Top Plate, 5/16"-18 x 3/4" Long Hex Head, Steel	910028
18	1	Seal Screw, Index Plate to Top Plate, 5/16"-18 x 3/4" Long Hex Head Steel	002-65-057-02
19	1	Top Plate Assembly, Aluminum 175# W.P. (All Top Plates are Drilled for Saturable Core Pulse Generator and Include Oil Tubing) Top Plate Assembly, ANSI 150, 275# W.P.	006-26-303-21
		Top Plate Assembly, ANSI 300 & 600,	006-26-303-33
		720# & 1440# Steel	006-26-303-98
	11	Cap Screw, Top Plate to Body, 175# W.P. ½"-13 x 1¾", Hex Head, Steel Grade 5	910108
20	11	Cap Screw, Top Plate to Body, 275# W.P. 1/2"-13 x 11/2", Hex Head, Steel Grade 8	950065
	13	Cap Screw, Top Plate to Body, 720# & 1440# W.P. ⁷ / ₈ "-9 x 2 ³ / ₄ ", Hex Head, Steel Grade 8	907511
	1	Seal Screw, Top Plate to Body, 175# W.P. ½"-13 x 1¾" Long Hex Head, Steel Grade 5	002-26-056-00
21	1	Seal Screw, Top Plate to Body, 275# W.P. ½"-13 x 1½", Hex Head, Steel Grade 8	006-26-056-01
	1	Seal Screw, Top Plate to Body, 720# & 1440# W.P. ⁷ / ₆ "-9 x 2 ³ / ₄ ", Hex Head, Steel Grade 8	006-26-057-91
*22	1	Intermediate Gear Assy, Without Change Gears, 1000 CF/Rev. Output (Plastic)	006-24-212-40
*23	1	Intermediate Gear Assy, 10 M³/Rev. Output (Plastic) Without Change Gears	006-24-212-41
24	1	Large Change Gear (Note: "XX" Refers to Gear Blank Size, "YY" Refers to Number of Gear Teeth. Digits Must be Substituted for "XX" & "YY" When Ordering. See Drawing SD-1034-C1)	006-24-3XX-YY
25	1	Small Change Gear (See Note Above)	006-24-3XX-YY
26	11	Intermediate Gear Output Dog (Top)	002-66-071-03
26a	1	Intermediate Gear Driver Dog (Bottom)	006-24-061-20
27	1	Small Change Gear Nut, #4-40 Hex Stainless Steel	907639
28	3	Intermediate Gear Mounting Screws #8-32 x 3/6" Long Fillister Head Machine Screw, Stainless Steel	903371
28a	1	#8 Lock Washer	950371
*29	1	Follower Magnet Assembly (includes Follower Magnet Holder Assembly and III. Nos. 29a-c) Follower Magnet Assembly for Units	006-24-313-20
		w/Slot Sensor (includes Follower Magnet Holder Assembly and III. Nos. 29a-c)	006-24-313-22

⁰⁰⁶⁻²⁴⁻¹⁰⁶⁻²⁰ Driver Magnet Well & Post Assembly, 175# & 275# W.P. 006-24-244-20 *30 1 Driver Magnet Well & Post 006-26-244-90 Assembly, 720# & 1440# W.P. Driver Magnet Well "O" Ring, Buna-N 950193 *31 Driver Magnet Well "O" Ring, 908264 Viton (Optional) Driver Magnet Holder & Bearing *32 1 006-31-334-00 Assembly (Includes III. Nos. 32a-d) Driver Magnet Holder & Groove *32a 1 006-31-234-02 Pin Assembly With Magnet 32b 1 Bearing Retaining Ring 904691 32c 2 Bearing 905462 32d 1 Spacer 006-22-106-03 Complete Internal Housing, T-60 Assy, Calibrated With Change Gears, 006-26-302-23 175# W.P. With Buna "O" Rings 175# W.P. With Viton "O" Rings, T-60 006-26-302-22 275# W.P. With Buna "O" Rings, T-60 006-26-302-31 H.P. With Buna "O" Rings, T-60 006-26-302-99 H.P. With Viton "O" Rings, T-60 006-26-302-98 33 1 Complete Internal Housing, T-90 Assy, Calibrated With Change Gears, 006-56-302-23 175# WP Buna 175# WP with Viton "O" Rings T90 006-56-302-22 275# WP with Buna "O" Rings T90 006-56-302-31 006-56-302-99 HP with Buna "O" Rings T90 HP with Viton "O" Rings T90 006-56-302-98 Internal Housing & Adapter Plate Assy, 175# W.P. (Includes III. Nos. 42, 43, 44 & 006-26-202-21 Oil Tube), T-60 Internal Housing & Adapter Plate Assembly, H.P. (Includes III. Nos. 42, 006-26-202-90 43, 44 & Oil Tubing), T-60 and T-90 Internal Housing & Adapter Plate Assembly, 175# W.P. (Includes III. 34 1 006-56-202-21 Nos. 42, 43, 44 & Oil Tube), T-90 Internal Housing & Adapter Plate Assy, 275# W.P. (Includes III. Nos. 42, 43, 006-26-202-30 44 & Oil Tubing T60 and T90) Rotor Bracket & Worm Wheel Assembly, 175# W.P. (Includes III. 006-26-309-21 Nos. 45-49, 51-71 & 48a), T-60 Rotor Bracket & Worm Wheel Assy, H.P. (Includes III. Nos. 38, 45, 46, 47, 48, 48a, 006-26-309-23 35 1 49, 50-60, 61, 62, 63-67, 68, 69, 70, 72), T-60 Rotor Bracket & Worm Wheel Assy, All All W.P. (Includes III. Nos. 38, 45, 46, 47, 006-56-309-90 48, 48a, 49, 50, 51, 52, 53, 53a, 54, 67, 69, 70 & 72), T-90 Internal Housing Plate Assembly, 36 1 006-24-210-20 (Includes III. Nos. 37, 59 & 65) Internal Housing Plate 37 006-24-010-21 1 44T Slotted Drive Gear, T-60 006-31-444-44 38 1 38T Slotted Drive Gear, T-90 006-56-444-38 Tetraseal, Buna-N 1191301 *39 1 Tetraseal, Viton (Optional) 906962 Tetraseal, Buna-N 906735 *40 1 Tetraseal, Viton (Optional) 906740 #10-24 x 3/4" Round Head Stainless 41 2 905549 Steel Machine Screw 2 41a Lock Washer, External 3/16 Steel 904016 Internal Housing (Less Oil Tubing) 175# W.P., T-60 006-26-002-21 Internal Housing (Less Oil Tubing), All H.P., T-60 & T-90 42 1 006-26-002-90 Internal Housing (Less Oil Tubing), 175# W.P., T-90 006-56-002-21 Adapter Plate & Bushing Assembly 006-22-262-01 Adapter Plate & Bushing Assembly, 43 1 ANSI 150, 275# W.P. Only 006-26-262-30

QTY.

REQ'D.

2

1

PART DESCRIPTION

Bearing

Spacer

Bearing Retaining Ring, E-Clip

PART NUMBER

904691

905462

NO.

29a

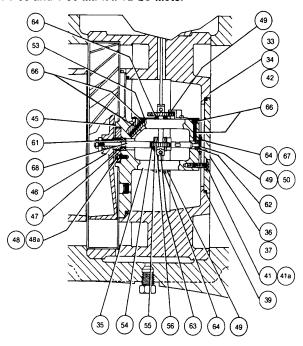
29b

29c

^{*} Recommended Spare Parts

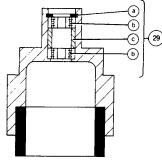


8" Model T-60 and T-90 Mark II Turbo-Meter

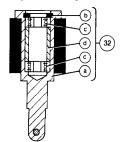


Rotor, Bracket and Internal Housing Assembly

006-24-046-20



Follower Magnet and Bearing Assembly



Driver Magnet Holder and Bearing Assembly

ILL. NO.	QTY. REQ'D.	PART DESCRIPTION	PART NUMBER
44	1	E-Clip	904435
45		Bearing Bracket & Pin Assembly, 175#, W.P., T-60	006-26-209-21
	1	Bearing Bracket & Pin Assembly, H.P., T-60	1 006-26-209-90 2 006-56-209-90
		Bearing Bracket & Pin Assembly, All W.P., T-90	006-56-209-90
		Rotor & Hub Assy, 175#, T-60	006-26-350-20
46	1	Rotor & Hub Assy, H.P., T-60	006-26-250-90
	1	Rotor & Hub Assy, All, T-90	006-56-250-90
47	7 1	Bearing Retainer, Rotor End, 175# W.P., T-60	006-24-117-20
		Bearing Retainer, Rotor End, H.P. T-60 & All W.P., T-90	006-26-117-90
48	2	#4-40 x 3/6" Long Fillister Head Stainless Steel Machine Screw	903340
48a	2	#4 External Stainless Steel Lock Washer	950078
	3	Bearing Retainer Plate 175# W.P., T-60	006-22-117-01
49	2	Bearing Retainer Plate, All H.P., T-60 & All W.P., T-90	006-22-117-01
50	1	Bearing Retainer Plate, All H.P., T-60	1 006-31-117-01 2 006-34-117-01
	1. '	Bearing Retainer Plate, All W.P., T-90	006-34-117-01
51	1	44T Gear Post	006-31-028-00
52	1	"Z" Bracket, Gear Retainer	006-24-080-00
53	1	Oil Reservoir Cover Plate	006-24-079-01
53a	4	#4-40 x 1/6" Long Round Head Stainless Steel Machine Screw	907401
54	1	Worm Stainless Steel	006-26-017-80
55	1	Worm Wheel	006-24-035-00
56	1	Worm Wheel Collar	006-24-070-02

Worm Wheel Shaft

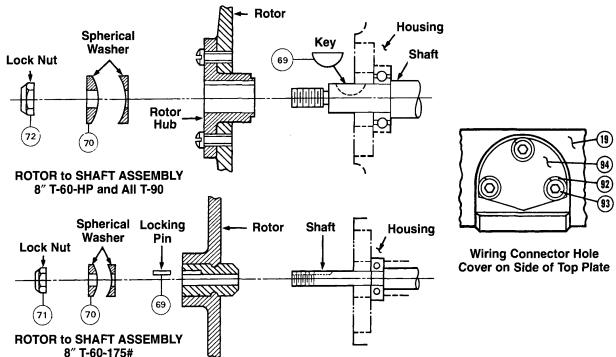
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ILL. NO.	QTY. REQ'D.	PART DESCRIPTION	PART NUMBER
		17T Gear, T-60	006-26-317-17
58	1	23 Tooth Gear, T-90	006-46-317-23
59	2	Filter Screen	006-22-083-01
60	2	Worm Wheel Shaft Bearing	908660
	1	Upstream Rotor Shaft Bearing, 175# W.P., T-60	905435
61	<u>'</u>	Upstream Rotor Shaft Bearing, All H.P., T-60 & All W.P., T-90	906019
	-	Downstream Rotor Shaft Bearing 175# W.P., T-60	905457
62	1	Downstream Rotor Shaft Bearing, All H.P., T-60	1 905435 2 950277
		Downstream Rotor Shaft Bearing, All W.P., T-90	950277
63	5	#6-32 x 1/6" Long Socket Stainless Steel Nylon Locking Set Screw	950375
64	7	#4-40 x 1/4" Long Round Head Stainless Steel Machine Screw	903025
65	2	Filter Screen Retaining Ring	904419
66	2	Oiler Felt .09 x .09	1191430
67	3	#3-48 x 5/16 Lg. Stainless Steel Round Head Screw, T-90	903013
		Rotor Shaft, 175# W.P., T-60	006-24-024-20
68	1	Rotor Shaft, All H.P., T-60	① 006-26-024-90 ② 006-56-024-90
	<u> </u>	Rotor Shaft, All W.P., T-90	006-56-024-90

- 1 Refers to meter serial numbers prior to 6056196
- 2 Refers to meter serial numbers after 6056195

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8" Model T-60 and T-90 Mark II Turbo-Meter



		100-170# @	
ILL. NO.	QTY. REQ'D.	PART DESCRIPTION	PART NUMBER
00		Rotor Locking Pin, 175# W.P. T-60	006-24-020-20
69 1		Key, All H.P. T-60 & All T-90	906111
		Spherical Washer Set, 175# W.P. T-60	906179
70	1	Spherical Washer Set, All H.P. T-60 and All W.P. T-90	908723
71	1	Nut #10-24 Hex Head Stainless Steel, 175# T-60	906180
72	1	Nut, 1/4-20 Hex Head Stainless Steel, All H.P. T-60 and All T-90	908661
	1	Measuring Module, Complete 175# W.P. (Includes III. Nos. 6, 19, 22, 28-34, 74, 75, 76-80, 90, 91 & 97), T-60	006-26-502-21
73		Measuring Module, Complete, 275# W.P. (Includes III. Nos. 6, 19, 22, 28-32, 34, 74-80, 90, 91 & 97), T-60	006-26-502-37
		Measuring Module, Complete 720# & 1440# W.P. (Includes III. Nos. 6, 7, 7a, 19, 22, 28, 29, 30, 31, 32, 34, 74, 75-78, 83, 84, 90, 91 & 97), T-60	006-26-502-91
		Measuring Module Complete, All W.P. T-90	Contact an Equimeter Rep.
74	1	Coupling Shaft, 175# & 275# W.P.	006-26-345-20
/4	'	Coupling Shaft, 720# & 1440#	006-26-345-90
75	2	#8-32 x 3/4" Hex Head Stainless Steel Machine Screw, Adapter Plate to Top Plate	906178
*76	1	Tetraseal, Buna-N	904214
76	'	Tetraseal, Viton (Optional)	906736
77	1	Oil Tubing, 3/16" O.D. x .031" Wall	99993
78	2	Vent Cap 1/4" Assembly	006-24-505-01
79	1	Nipple, 1/4" x 1/4" Hexagonal Brass, 175# W.P.	904765

1/4" Brass Needle Valve, 175# W.P.

ILL. NO.	QTY. REQ'D.	PART DESCRIPTION		PART NUMBER
83	1	1/4" x 1/4" Pipe, Hexagonal Nipple, 3" Long, All H.P., Stainless Sch. 80)	950760
84	1	1/4" Valve, All H.P., Bar Stock		950710
86	1	Inlet Badge		015-16-090-02
87	2	#2 x 1/s" Long Round Head Brass Drive Screw		903003
88	1	Manufacturer Badge, Affixed to	T60	006-26-073-25555
- 00		Top Plate	T90	006-56-073-25555
89	4	#0 x 1/8" Long Round Head Brass Drive Screw		903001
90	1	Alemite Fitting #1650		006-24-145-00
91	1	1/4" x 1/6" Male-Female Bushing Stainless (Used With Alemite Fitting III. No. 90)		905195
92	3	1/4" Stainless Steel Lock Washer		904030
93	3	1/4"-20 x 9/6" Long Socket Head Stainless Steel Cap Screw		908179
94	1	Cap Probe Mounting Hole		006-24-129-00
95	1	Cover, Stuffing Box		225-16-131-01
96	2	#8-32 x 3/4" Long Round Head Steel Machine Screw (Used With III. No. 95)		914450
97	2	Compression Ring		950682

Optional Items

950428

Oil, 4 ounce bottle, RFEM	006-22-405-01
Oil, 1 Gallon Can	006-22-405-02
Lubrication Hand Gun	006-24-400-00
Blank Top Plate, 175# W.P.	006-26-003-25
Blank Top Plate, 275# W.P.	006-26-003-26
Blank Top Plate, 720#, 1440# W.P.	006-26-003-92

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